

**Sto-Away Power Cranes ®**  
**Specifications \*\***  
**CSR 515® and CSR 520®**

*Revised 3-1-2003*

**Truck Style:** This bumper crane will bolt on and fit full size **Chevy C/K series; Ford "F" series; Dodge Ram and Nissan Titan with a standard bed of an approximate width of 77".**

Minimum Safety Requirements \*:

Safety Placards / All Pinch Points \*: The bumper crane shall have pictorial warning placards at all the known hazard areas thus protecting the operator from known pinch-point areas when folding away the crane. Placards must meet **Federal and ANSI Z535 standards for pictorial warning decals.**

Hand Guard \*: The crane shall have a welded hand guard and a hazard warning area protecting the operator from known pinch-point areas when folding away the crane.

Conspicuous - High visibility \*: A premium **3M®** reflective material must be placed on the face of the bumper to increase the visibility of the truck's rear at night and low visibility conditions.

Emergency Kill Circuit \*: The bumper crane shall have a permanent, weather proof, and fused de-energizing circuit mounted on the corner of the bumper to prevent the possible "run-away crane". The Kill switch shall be clearly marked by a safety placard containing of no less than **11.25 sq. inches**

Lockout and Tag-Out: The unit must come complete with a steering wheel lockout and tag-out package that complies with Federal OSHA Standards.

Premium Anti-Slip Surface / Locking Top Cover \*: The top of the bumper crane must have **60%** of its top surface covered with an anti-slip material to help prevent slipping and falling when used as a step bumper. Must be able to padlock the bumper cranes top cover in order to have limited access to the crane.

Aircraft Quality Retention Keepers \*: The crane must have on all load bearing pivot pins aircraft quality locking retention keepers.

Bumper Construction:

The bumper frame shall be no less than **ASTM A-500 GRADE B** high grade structural tubing and contain no less than **7** cross members **ASTM A-36** carbon alloy plate.

Class 3 Receiver Hitch; **5000 lb.** pull / **1000 lb.** tongue weight shall be built-in.

Trailer Plug Porting \*: A port for an **ICC 7** pin trailer lighting plug shall be in the bumper's face.

Built-in Outrigger Leg; shall be collapsible with a minimum of 12 settings.

Mounting / Wiring: The bumper crane shall come complete with all of the wiring; auto reset circuit breakers, mounting brackets, and hardware. A minimum of **(8) 1/2"** alloy bolts must be used to fasten the bumper to its supplied mounting brackets.

**Crane Construction:**

\*Back rib of the crane shall be a solid continuous, without any gaps or spaces made from **Seamless DOM Alloy 1026 certified steel** running from a **3/4" thick thrust collar** at it's base.

Crane's Rotation \*: Shall be limited to **270** degrees in order to protect both the interior and the exterior walls of the truck's bed/service body (**360 degrees is available upon request**).

\*One-piece Welded Boom construction with a twin inner core providing four points of support for the pulley and boom support arm.

\*The crane equipped with the One-Piece Boom that shall have two height settings approximately; **94" and 101"** measured from the ground to the top of the boom. Reach from the truck's body shall be **48" ^**.  
**^90 degree's from the rear of the body.**

Pulleys shall be **3"** in diameter or greater plus contain replaceable bushings. \*The crane's boom assembly shall be attached with minimum **5/8"** diameter clevis pin, and held in place by a locking aircraft type keeper.

**Load Bearing / Rotation / Lubrication \*:**

The crane's rotation system must contain the following construction requirements:

All rotation bearings and bottom pulley have external grease zerts for greasing. No dis-assembly required for lubrication and maintenance.

**A:** The crane must rotate freely using a combination of two sealed needle and a sealed thrust bearing.

**B:** The needle bearings must meet the following specifications:

- 1) No less than two heavy duty, caged roller with a minimum bearing surface area of **27.475"**.
- 2) Must have double lip grease seal.
- 3) Each bearing must have an external center grease port for complete lubrication.
- 4) The center point of each needle roller bearing shall be **9.250"** to assure a stable base of rotation.

**C:** The thrust bearing must be sealed with a single center grease port and contain no less than **9.35** square inches of thrust surface area.

**. Crane Features:**

CSR 515<sup>©</sup>: Crane's maximum payload cap. Shall be **1,500 lb.** and marked on the crane's boom.

CSR 520<sup>©</sup>: Crane's maximum payload cap. Shall be **2,000 lb.** and marked on the crane's boom.

Simple to erect, within **10** seconds, without the need of tools from its stored position within the bumper's frame.

ANSI B30.5 shall be manufactured to applicable standards of **ANSI B30.5** for mobile cranes.

Hoist/Cable: The hoist shall be 12 volt DC have an automatic self-acting mechanical brake and be controlled by a ten-foot weather resistant pendent control. The hoist cable will be **7X19** galvanized aircraft cable with a safety hook and length will be from **25'** to a maximum of **65'**.

Confined Space/Rescue Package A \*: This feature shall contain no less than the following **OSHA / A.N.S.I.** requirements for confine space.

**A:** A certified **3,200-lb.** minimum anchoring point as required by **ANSI Z359.1.**

**B:** An electronic Load Limiter<sup>®</sup> that will not exert any more than **350 lb.** pulling force including worker's body weight in order to help prevent crippling, dismemberment, or decapitation from excessive hoisting force.

**C:** Positive lifting cable attachment to the hoisting drum for the **3,200 lb.** minimum anchorage at the maximum extended reach of the hoisting cable.

**D.** Must meet **OSHA 1910.66** and **OSHA 1926.502** and **NOSHA 80-106** requirements for a redundant manual backup hoisting system should the power hoist cease to operate.

**E:** The bumper must come complete with a steering wheel lockout and tag-out package that complies with Federal OSHA Standards.

W.R. Kit<sup>®</sup> \*: This option shall completely enclose the bumper frame and protects the crane/winch drive from snow and mud. Will extend the winch drive warranty from a **(1)** one-year warranty to **(3)** three years if ordered at the initial purchase.

Posi-Lock Mast<sup>®</sup>: This feature will enable the operator to lock the crane in place every **22 1/2 degrees** throughout its rotation **and stay locked in position until the lever is shifted and the operator has taken control of the load.**

B.L.G.L. <sup>®</sup> Winch \*: Positive cable attachment to a **3,200 lb.** minimum payload at the maximum extended cable reach for **Below Level Ground Lifting** more than **5** feet beneath the truck.

#### Optional Equipment:

Feather Lite- Safety Spring<sup>®</sup> \*: The crane must have a factory installed Nitrogen spring system to eliminate **90%** cranes weight in raising the crane from its stored position, and allow a slow and safe - controlled lowering of the crane.

Stainless Steel Cable and Hook: Stainless steel cabling can be supplied from **25' to 130'**.

Cam-Lock Outrigger Leg<sup>®</sup> \*: This feature supersedes the standard outrigger leg and extends to a maximum of **12"** from the corner of the bumper. Extend vertically a maximum of **24"** from the bottom of the crane, and can be set or released with a single cam over center handle (similar to a commercial chain binder).

Face Plate Pintle Mount <sup>®</sup> \*: This shall be a **Class 4; 10,000 lb.** Pintle mount built in and reinforced within the bumper frame.

I.C.C. Tail & Backup Lighting Kit: This feature is factory installed stop / tail and or backup lights in the faceplate of the bumper. **LED** tail lighting available.

Third Boom Setting \*: This feature shall allow an approximate maximum boom height to a standard crane.

Boom Extension \*: This feature shall extend the standard **48"** reach to a **69"** reach from the truck.

Hide-Away Step: This feature shall allow an operator to extend an additional step from the bumper frame to allow safe entry into the trucks bed or body.

Auxiliary Winch System \*: This winch drive shall be independent of the hoist drive and shall have a choice of four (4) **Single line stall** rated drives at **90 feet** from the bumper. **3,300 lb.** Stall; **4,200 lb.** Stall; **6,000 lb.** Stall; and **8,400 lb.** stall, **without the aid of any pulley snatch blocks**. Must come with a **freewheeling clutch lever as standard equipment**.

Rubber Hand Control: This feature shall provide a durable and impact resistant hoist control.

\* Denotes Sto-Away's® exclusive

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